

Ball & Plug Valves

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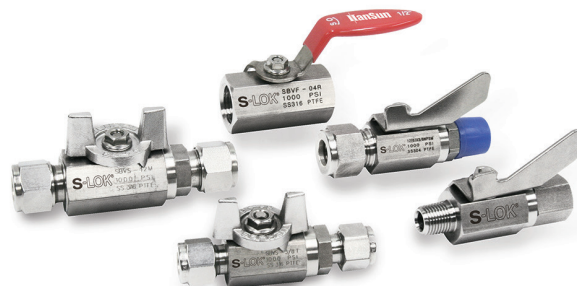
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SBV10 Series Ball Valves

Features

- Compact design with hexagon bar-stock for high integrity.
- Working pressure up to 1000psig (137.9bar) at 21°C (70°F).
- Low torque quarter turn actuation.
- Size range of from 1/4" to 2" tubing and piping.
- Various end connections : Reliable S-LOK, NPT, ISO male & female.
- Butterfly handle is available as option.



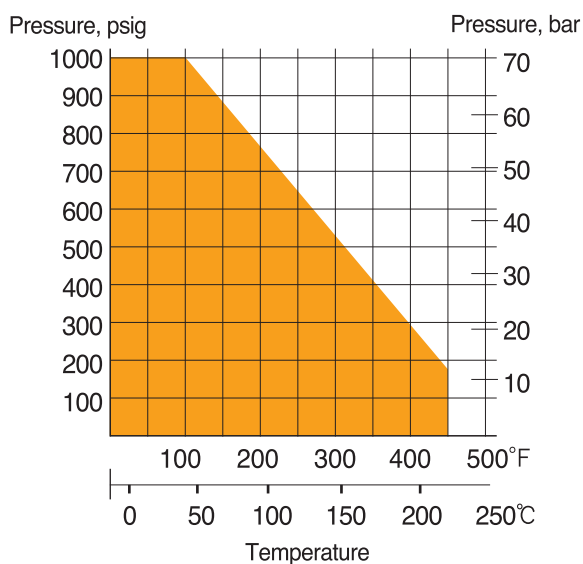
Applications

- Water, Oil, Gas
- Petrochemical Plants
- Steel mills
- Heavy Vehicles

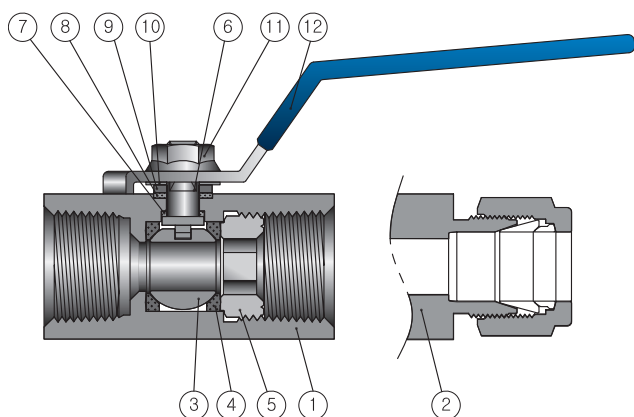
Testing

- Every valve is factory tested with Nitrogen @ 1000psig (69bar) to maximum allowable leak of 0.1 (SSCM).
- The stem packing is tested for no detectable leakage.

Pressure-Temperature Ratings

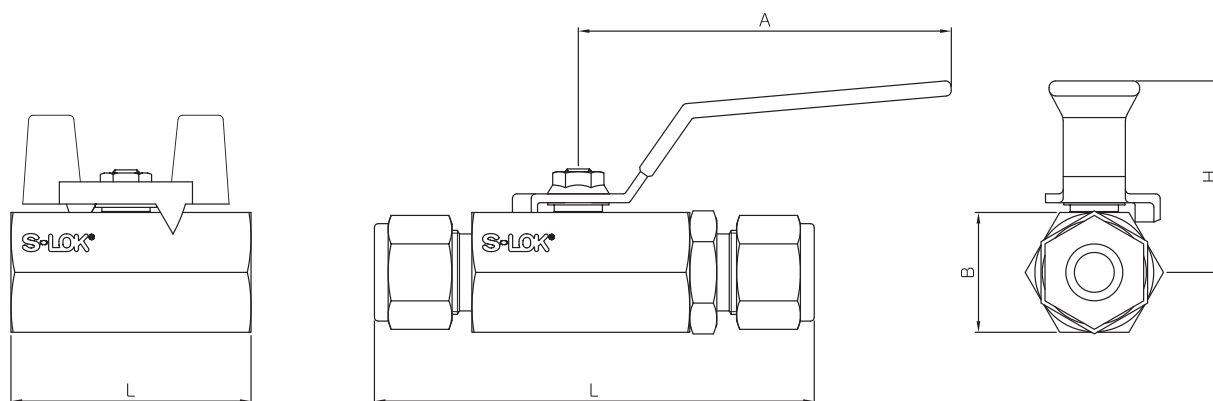


Materials of Construction



No	Component	Material	
		Stainless Steel	Brass
1	Body	SS316 / A479 or A276	Brass / B16
2	End Connector	SS316 / A479 or A276	Brass / B16
3	Ball	SS316 / A479 or A276	
4	Seat	Modified PTFE	
5	Insert	SS316 / A479 or A276	Brass
6	Stem	SS316 / A479 or A276	
7	Lower Packing	Reinforced PTFE	
8	Upper Packing	Reinforced PTFE	
9	Grand	Stainless Steel	
10	Grand Washer	Stainless Steel	
11	Flange Nut	Stainless Steel	
12	Handle	Stainless Steel with PVC Coating	

Dimensions



Ordering Number		Orifice (mm)	Cv	End Connections	Dimensions (mm)			
					L	H	A	B
SBVA	S-6M	5.0	1.25	6mm S-LOK	79	31	55	17
	S-4T		1.25	1/4" S-LOK	79			
	F-4N		1.35	1/4" Female NPT	42			
SBVB	S-10M	7.5	2.6	10mm S-LOK	90	40	78	22
	S-6T		2.	3/8" S-LOK	90			
	F-6N		2.6	3/8" Female NPT	45			
SBVC	S-12M	9.0	9.25	12mm S-LOK	98	42	78	27
	S-8T		9.25	1/2" S-LOK	98			
	F-8N		9.25	1/2" Female NPT	54			
SBVD	S-16M	12.5	10.6	16mm S-LOK	108	51	96	32
	S-10T		10.6	5/8" S-LOK	108			
	S-12T		12.65	3/4" S-LOK	107			
	F-12N		12.65	3/4" Female NPT	63			
SBVE	S-16T	16.0	17.35	1" S-LOK	133	55	96	38
	F-16N		17.35	1" Female NPT	74			

* Dimensions are for reference only and are subject to change.

Ordering Information



SBV20 Series Ball Valves

Features

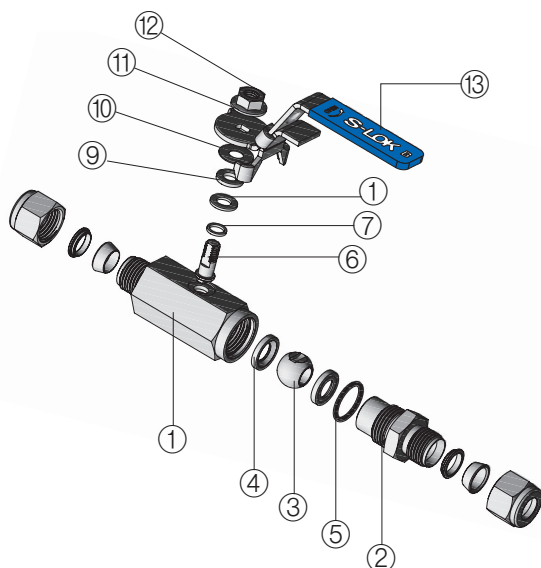
- Compact design with hexagon bar-stock for high integrity.
- Working pressure up to 2000 psig (137.9bar) at 21°C (70°F).
- Temperature range : -42°C (-44°F) to 232°C (450°F).
- Size range of from 1/4" to 1" tubing and piping.
- Various end connections : Reliable S-LOK, NPT, ISO male & female.
- Locking device handle in on and off position.



Testing

- Every valve is factory tested with Nitrogen @ 1000psig (69bar) to maximum allowable leak of 0.1(SSCM).
- Factory adjusted to 1000psig service. for use in higher pressure the packing must be readjusted.

Materials of Construction



No	Component	Material
1	Body	SS316 / A479 or A276
2	End Connector	SS316 / A479 or A276
3	Ball	SS316 / A479 or A276
4	Seat	Modified PTFE
5	Insert	SS316 / A479 or A276
6	Stem	SS316 / A479 or A276
7	Lower Packing	Reinforced PTFE
8	Upper Packing	Reinforced PTFE
9	Gland	Stainless Steel
10	Gland Washer	Stainless Steel
11	Flange Nut	Stainless Steel
12	Handle	Stainless Steel with PVC Coating
13	Locking Device	Stainless Steel

Ordering Information



SBV30 Series One-Piece Instrument Ball Valves

Features

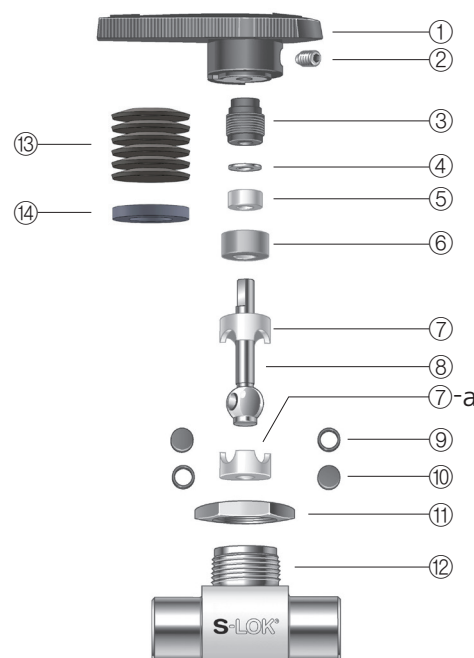
- Pressure rating up to 3000psig (206bar) @ 21°C (70°F).
- Temperature rating from 10°C (50°F) to 65°C (150°F) with standard PTFE seat and packing.
- Choice of materials : Standard S316 and available in alloy 400 and Brass.
- Vent to atmosphere available.
- Every valve is 100% factory tested with the Nitrogen @ 1000psi (69bar).
- **Handle with Arrow** indicates flow direction.
allows quick operation to open and close.
- **Panel Mounting Nut** allow easy installation.
- **Variety of End Connections** include fractional/metric S-LOK tube fittings, NPT female, ISO female threads.
- **One-piece body** reduces the number of potential leak points.
- **Orifice** is optimized design for minimum pressure drop.
- **Packing Bolt** allows easy packing adjustment with valve in-line.
- **PTFE Packing** is supported by top and bottom glands.
- **Encapsulating Ball Seats** virtually allow no dead volume.
are uniformly forced to form tight seals against ball and body cavity.
- **Integral Ball-Stem** is machined from one piece bar stock.
is best suited to encapsulate ball seats.
- **Support rings and discs** retains the capsule packing and prevent cold flow



Materials of Construction

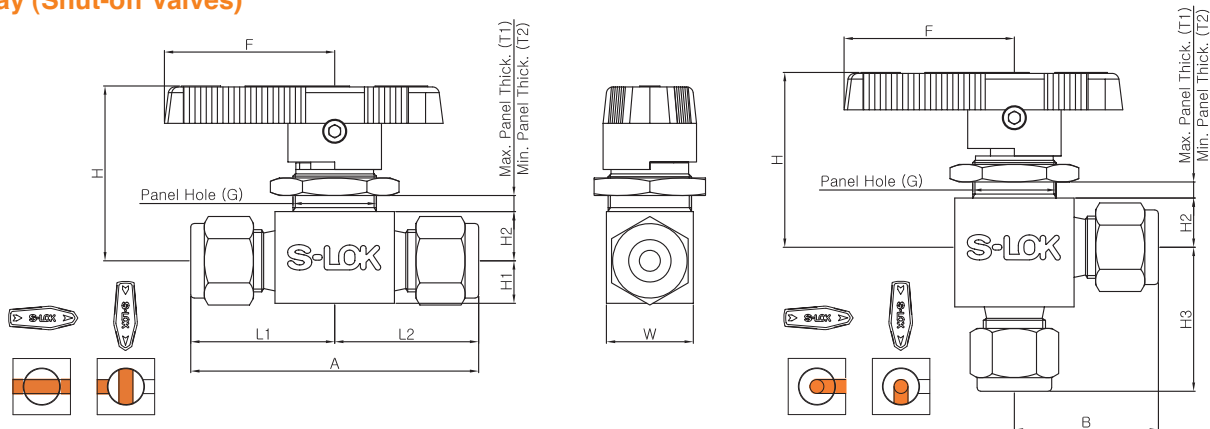
No	Component	Body Material	
		Stainless Steel	Brass
1	Handle	Black Nylon	
2	Set Screw	SS630 / A564	
3	Packing Bolt	SS316 / A479 or A276	Brass / B16
4	Upper Grand	SS316 / A479 or A276	
5	Packing	PTFE	
6	Lower Grand	SS316 / A479 or A276	Brass / B16
7	Upper Ball Seat	PTFE (Optional PFA)	
7-a	Lower Ball Seat	PTFE (Optional PFA)	
8	Ball Stem	SS316 / A479 or A276	
9	Support Ring	SS316 (Fluorocarbon Coated)	
10	Side Disc	SS316 (Fluorocarbon Coated)	
11	Panel Nut	SS316 / A276	Brass / B16
12	Body	SS316 / A479 or A276	Brass / B16
*13	Packing Spring	SS630 / A693	
*14	Packing Gland	SS316 / A479 or A276	

* Lower Temperature Service (SBVP Series)



Dimensions & Flow Rate

2-Way (Shut-off Valves)

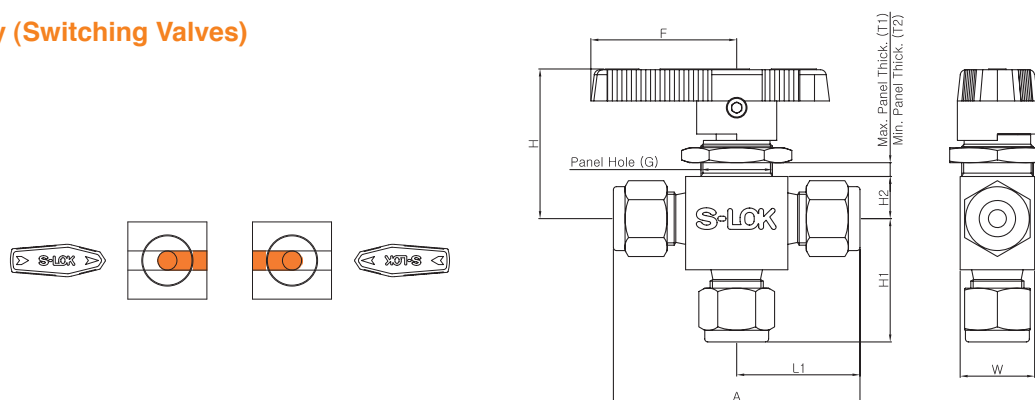


Ordering Number	Orifice		Cv		End Connections		Dimensions (mm)											
	mm	inch	Inline	Angle	Inlet	Outlet	A	L1	L2	H3	H2	H1	F	T1	T2	G	H	W
SBV1	S-1T	inch	0.052	0.1	-	1/16" S-LOK	42.7	21.3	-									
	S-2T	Inline	0.093	0.2	0.15	1/8" S-LOK	51.1	25.6	24.6									
	S-3M			Angle	0.15	3mm S-LOK	51.1	25.6	24.6									
	S-4T			0.6	0.35	1/4" S-LOK	56.1	28.1	27.2									
	S-6M	Inlet	0.125	Outlet	0.35	6mm S-LOK	56.1	28.1	27.2									
	F-2N			0.5	0.3	1/8" Female NPT	41.1	20.6	20.6									
SBV2	S-4T			1.4	0.9	1/4" S-LOK	59.9	30.0	29.7									
	S-6T			1.5	0.9	3/8" S-LOK	65.5	32.8	32.8									
	S-6M			1.4	0.9	6mm S-LOK	60.7	30.4	29.7									
	S-8M			1.5	0.9	8mm S-LOK	62.5	31.2	30.5									
	F-2N	4.8	0.187	1.2	0.7	1/8" Female NPT	50.8	25.4	25.4									
	F-4N			0.9	0.75	1/4" Female NPT	52.3	26.2	26.2									
	M-4N			1.2	0.75	1/4" Male NPT	50.8	25.4	26.2									
	F-4R			0.9	0.75	1/8" Female PT	52.3	26.2	-									
SBV3	S-6T			6.0	2.0	3/8" S-LOK	77.5	38.8	36.3									
	S-10M			6.0	2.0	10mm S-LOK	78.0	38.9	36.9									
	S-8T	7.1	0.281	2.6	1.5	1/2" S-LOK	83.1	41.6	39.1									
	F-4N			3.0	1.7	1/4" Female NPT	63.5	31.8	31.8									
	F-6N			2.6	1.5	3/8" Female NPT	63.5	31.8	31.8									
	F-6R			2.6	1.5	3/8" Female PT	63.5	31.8	-									
SBV4	S-8T	10.3	0.406	12.0	4.6	1/2" S-LOK	99.6	49.8	44.2									
	S-12T			6.4	3.8	3/4" S-LOK	99.6	49.8	44.2									
	S-12M	9.5	0.375	12.0	4.6	12mm S-LOK	99.6	49.8	44.2									
	F-8N			6.3	3.5	1/2" Female NPT	79.2	39.6	39.6									
	F-8R	10.3	0.406	6.3	3.5	1/2" Female PT	79.2	39.6	-									

* Dimensions are for reference only and are subject to change.

Pressure Drop to Atmosphere (Δp), psi		Cv														
		0.1	0.2	0.5	0.6	0.9	1.2	1.5	1.6	2.4	2.6	3.0	6.0	6.3	6.4	12.0
Air SCFM @70°(21°C)	10	1.1	2.7	6.9	8.3	12.0	17.0	21.0	22.0	33.0	36.0	41.5	83.0	87.2	88.6	166.0
	50	3.0	7.6	19.1	23.0	34.0	46.0	57.0	61.0	92.0	99.5	115.0	230.0	241.0	245.0	459.0
	100	5.3	14.0	33.9	40.7	61.0	81.0	100.0	110.0	160.0	176.0	203.0	407.0	427.0	434.0	814.0
Water US GPM @70°(21°C)	10	0.3	0.6	1.6	1.9	2.8	3.7	4.7	5.0	7.5	8.2	9.5	19.0	19.9	20.2	37.9
	50	0.7	1.4	3.5	4.2	6.3	8.4	11.0	11.0	17.0	18.4	21.2	42.3	44.5	45.3	84.9
	100	1.0	2.0	5.0	6.0	9.0	12.0	15.0	16.0	24.0	26.0	30.0	60.0	63.0	64.0	120.0

3-Way (Switching Valves)



Ordering Number		Orifice		Cv	End Connections	Dimensions (mm)									
		mm	inch			A	L1	H1	H2	F	T1	T2	G	H	W
SBV1-3B	S-1T	1.3	0.052	0.08	1/16" S-LOK	42.7	21.3	20.6	8.6	28.7	6.4	2.0	15.1	34.5	14.7
	S-2T	2.4	0.093	0.15	1/8" S-LOK	51.1	25.6	24.6							
	S-3M	3.2	0.125	0.35	3mm S-LOK	56.1	28.1	27.2							
	S-4T	2.4	0.093	0.15	1/4" S-LOK	51.1	25.6	24.6							
	S-6M	3.2	0.125	0.35	6mm S-LOK	56.1	28.1	27.2							
	F-2N	3.2	0.125	0.3	1/8" Female NPT	41.1	20.6	20.6							
SBV2-3B	S-4T	4.8	0.187	0.9	1/4" S-LOK	60.7	30.4	29.7	11.2	38.9	4.8	2.5	19.8	39.6	19.8
	S-6M			0.9	6mm S-LOK	60.7	30.4	29.7							
	S-8M			0.9	8mm S-LOK	62.5	31.2	30.5							
	F-4N			0.75	1/4" Female NPT	52.3	26.2	26.2							
	F-4R			0.75	1/4" Female PT	52.3	26.2	26.2							
SBV3-3B	S-6T	7.1	0.281	2.0	3/8" S-LOK	73.4	36.7	36.3	14.2	50.8	9.5	3.0	28.6	52.6	28.4
	S-10M			2.0	10mm S-LOK	73.4	36.7	36.3							
	F-4N			1.7	1/4" Female NPT	63.5	31.8	31.8							
	F-6N			1.5	3/8" Female NPT	63.5	31.8	31.8							
	F-6R			1.5	3/8" Female PT	63.5	31.8	31.8							
	S-8T			4.6	1/2" S-LOK	88.4	44.2	44.2							
SBV4-3B	S-12T	10.3	0.406	3.8	3/4" S-LOK	88.4	44.2	44.2	17.5	76.2	9.5	3.0	38.1	61.7	38.1
	S-12M	9.5	0.375	4.6	12mm S-LOK	88.4	44.2	44.2							
	F-8N	10.3	0.406	3.5	1/2" Female NPT	79.5	39.8	39.6							
	F-8R	10.3	0.406	3.5	1/2" Female PT	79.5	39.8	39.6							
	S-8T	10.3	0.406	4.6	1/2" S-LOK	88.4	44.2	44.2							

* Dimensions are for reference only and are subject to change.

Pressure Drop to Atmosphere (Δp), psi		Cv													
		0.08	0.15	0.3	0.35	0.75	0.8	0.9	1.5	1.7	2.0	3.5	3.8	4.6	
Air SCFM @70°F(21°C)	10	0.9	2.0	4.2	4.8	10.0	11.0	12.0	20.8	23.5	27.7	48.4	52.6	63.7	
	50	2.4	5.7	11.5	13.4	29.0	31.0	34.0	57.4	65.0	76.5	134.0	145.0	176.0	
	100	4.3	10.1	20.3	23.7	51.0	54.0	61.0	102.0	115.0	136.0	237.0	258.0	312.0	
Water US GPM @70°F(21°C)	10	0.3	0.4	0.9	1.1	2.3	2.5	2.8	4.7	5.4	6.3	11.1	12.0	14.5	
	50	0.6	1.0	2.1	2.5	5.3	5.6	6.3	10.6	12.0	14.1	24.7	26.9	32.5	
	100	0.8	1.5	3.0	3.5	7.5	8.0	9.0	15.0	17.0	20.0	35.0	38.0	46.0	

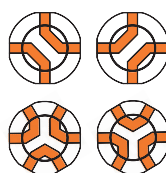
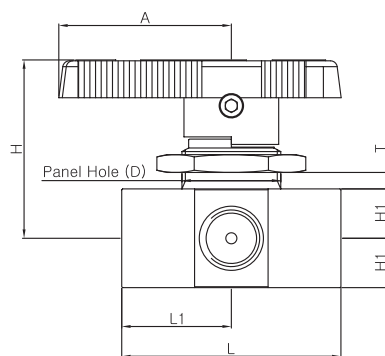
Pressure Rating with PTFE(Standard) & PFA Seat

Valve Designator	Pressure Rating			Temperature Range	
	2-Way Straight	2-Way Angle	3-Way Switching	PTFE	PFA
SBV1	2500psig (172 bar)			50° to 150° F (10° C to 65° C)	-65° to 150° F (-54° C to 65° C)
SBV2	3000psig (206 bar)	2500psig (172 bar)			
SBV3	2500psig (172 bar)	1500psig (103 bar)			
SBV4					

4-Way / 6-Way Type

- Crossover of two streams.
- Machined stops provide positive port positioning.

Valve Designator	Pressure Rating	Temperature Range	
		PTFE	PFA
SBV2-4W-F-2N	2500psig (172 bar)	50°F to 150°F (10°C to 65°C)	-65°F to 150°F (-54°C to 65°C)
SBV2-4W-F-8N	1500psig (103 bar)		
SBV2-6W-S-1T	500psig (34.4 bar)		
SBV2-6W-S-2T			
SBVP2-4W-F-2N	2500psig (172 bar)		
SBVP2-4W-F-8N	1500psig (103 bar)		
SBVP2-6W-S-1T	500psig (34.4 bar)		
SBVP2-6W-S-2T			



- T : Maximum panel thickness.
- D : Panel Hole

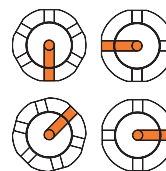
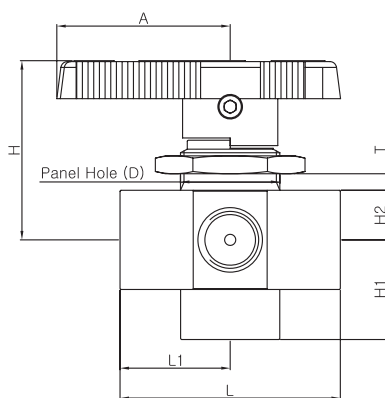
Ordering Number	Orifice		Cv	End Connections	Dimensions (mm)						
	mm	inch			L	L1	H	H1	A	T	D
SBV2-4W-F-2N	1.6	0.062	0.08	1/8" Female NPT	39.4	19.8	43.0	11.1	38.8	4.8	23.0
SBV2-4W-F-8N	7.1	0.281	1.6	1/2" Female NPT	79.5	39.6	61.7	17.5	76.2	9.7	38.1
SBV2-6W-S-1T	1.3	0.052	0.06	1/16" S-LOK	49.3	24.6	42.7	11.2	38.9	4.8	23.1
SBV2-6W-S-2T	1.6	0.062	0.08	1/8" S-LOK							

* Dimensions are for reference only and are subject to change.

5-Way / 7-Way Type

- Flow can be switched from a single port to multiple ports or from multiple ports to a single port.
- 5-Way series valves have a spring-loaded detent for exact port positioning.

Valve Designator	Pressure Rating	Temperature Range	
		PTFE	PFA
SBV2-5W-F-2N	2500psig (172 bar)	50°F to 150°F (10°C to 65°C)	-65°F to 150°F (-54°C to 65°C)
SBV2-5W-F-2G			
SBV2-5W-F-8N	1500psig (103 bar)		
SBV2-7W-S-1T	500psig (34.4 bar)		
SBV2-7W-S-2T			
SBVP2-5W-F-2N	2500psig (172 bar)		
SBVP2-5W-F-2G	1500psig (103 bar)		
SBVP2-5W-F-8N			
SBVP2-7W-S-1T	500psig (34.4 bar)		
SBVP2-7W-S-2T			



- T : Maximum panel thickness.
- D : Panel Hole

Ordering Number	Orifice		Cv	End Connections	Dimensions (mm)							
	mm	inch			L	L1	H	H1	H2	A	T	D
SBV2-5W-F-2N	1.6	0.062	0.07	1/8" Female NPT	40	19.8	43.0	22.3	11.1	38.8	4.1	23.0
SBV2-5W-F-2G	1.6	0.062	0.07	1/8" Female PF								
SBV2-5W-F-8N	10.3	0.406	3.5	1/2" Female NPT	79.5	39.6	61.7	17.5	76.2	76.2	9.7	38.1
SBV2-7W-S-1T	1.3	0.052	0.05	1/16" S-LOK	49.3	24.6	42.9	24.6	11.2	38.9	4.1	23.1
SBV2-7W-S-2T	1.6	0.062	0.07	1/8" S-LOK								

* Dimensions are for reference only and are subject to change.

Packing Adjustment

- SBV30 Valves are designed to control fluid in full open and closed position ; using SBV30 valves to throttle the flow may reduce the valve life.
- Every valves are factory adjusted for 1000psig service at 21°C (70°F).
- For use in higher pressure, the packing must be readjusted.
- Exposure of valves to varying temperature can affect the initial packing load. You may need check leak and readjust packing bolt.
- Packing adjustment may be required during the valve in service.

Testing

- Every valve is tested for bubble-tight leakage at both seat and stem packing with nitrogen at 1000psig (69bar).
- Seats have a maximum allowable leak rate of 0.1(SCCM).
- Optional tests are available upon request.

Ordering Information

SBV1	S	4T	A	G	S6
Series Designator by Orifice Size	End Connection Designator	Inlet-Outlet Size Designator	Handle Designator	Handle Color Designator	Body Material Designator
• SBV : PTFE Seat (Standard) • SBVP : PFA Seat			• Nil : 2-Way Straight • A : 2-Way Angle	• Nil : Black Nylon (Standard) • B : Blue Nylon • G : Green Nylon • R : Red Nylon • Y : Yellow Nylon	• S6 : 316 Stainless Steel • BS : Brass

SBV60 Series High Pressure Ball Valves

Features

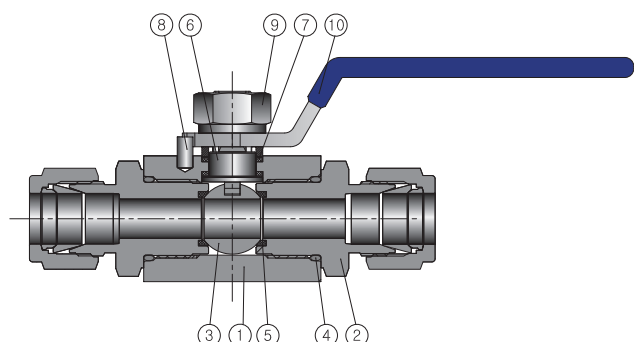
- Pressure rating up to 10000psig (689bar) @ 21°C (70°F).
- Temperature rating from -3°C (-22°F) to 130°C (265°F) with PVDF seat or from -54°C (-22°F) to 260°C (500°F) with PEEK seat.
- Robust body is best suited for high pressure application and allows various pattern including:
: 2-way straight pattern, 3-way side port inlet, 3-way bottom port inlet.
- Panel mounting and locking devices are available as option.
- Blow out proof design with internally loaded stem.
- Floating ball design ensures leak proof shut-off at high pressure.
- Straight through flow path for minimum pressure drop.
- Variety of end connections include reliable S-LOK tube fittings, male/female NPT & ISO/BSP threads.
- Handle with PVC color coated allows easy and quick operation with low torque.
- 90degree actuation.
- Every valve is 100% factory tested with the Nitrogen @ 1000psi (69bar).
- Optional sour gas service to NACE MR 0175.



Operation

- HANSUN SBV60 Series ball valves provide quick 1/4 turn on-off control of fluids in process, power and instrumentation applications.
- All ports are suitable as inlets in full operation pressure of the valve.
- A broad selection of valve body, seat, and seal materials provide a wide range of pressure and temperatures at which the valve may be used.
- Valves that have not been actuated for a period of time may have a higher actuation torque.

Materials of Construction

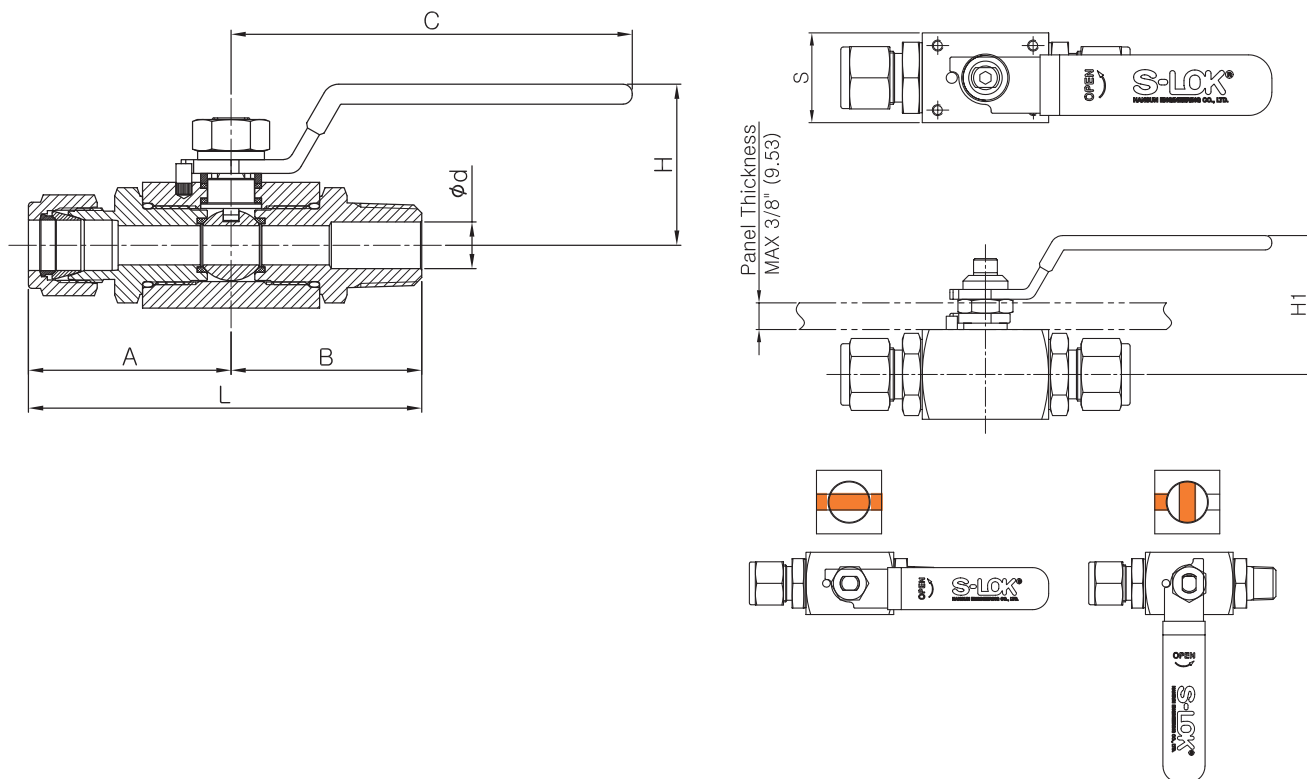


No	Component	Material
1	Body	SS316 / A479 or A276
2	End Connector	SS316 / A479 or A276
3	Ball	SS316 / A479 or A276
4	End Seal	FKM (VITON)
5	Seat	PCTFE (Optional PEEK)
6	Stem	SS316 / A479 or A276
7	Stem Packing	PTFE
8	Stop Pin	Stainless Steel
9	Lock Nut	Stainless Steel
10	Handle	Stainless Steel with PVC Coating

- Note : Wetted parts lubricant is fluorocarbon based.

Ordering Information and Dimensions

2-Way

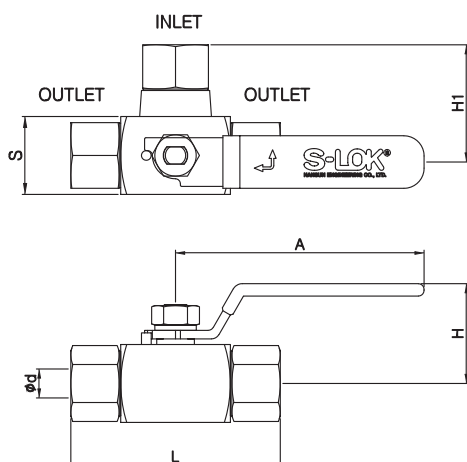


Ordering Number		Orifice		Cv	End Connections		d (mm)	Dimensions (mm)					
		mm	inch		Inlet	Outlet		A	B	L	H	H1	C
SBV1H	S-4T	10.0	0.39	1.2	1/4" S-LOK		4.8	46.0	92.0	39.0	46.7	101.0	32.0
	S-6T			3.7	3/8" S-LOK		7.1	47.5	95.0				
	S-8T			7.5	1/2" S-LOK		10.0	50.0	100.0				
	F-4N				1/4" Female NPT			32.5	65.0				
	F-6N				3/8" Female NPT			38.0	76.0				
	F-8N				1/2" Female NPT			43.0	86.0				
	M-4N			3.7	1/4" Male NPT		7.1	42.0	84.0				
	M-6N			7.2	3/8" Male NPT		9.7	42.0	84.0				
	M-8N			7.5	1/2" Male NPT		10.0	47.5	95.0				
SBV2H	S-10T	12.7	0.5	10.1	5/8" S-LOK		12.7	55.5	111.0	51.0	60.6	135.0	40.0
	S-12T				3/4" S-LOK			55.5	111.0				
	F-8N				1/2" Female NPT			45.5	91.0				
	F-12N				3/4" Female NPT			47.5	95.0				
	M-12N				3/4" Male NPT			54.5	109.0				
SBV3H	S-12T	19.0	0.75	19.0	3/4" S-LOK		15.8	58.5	117.0	56.0	65.6	135.0	50.0
	S-16T			30.0	1" S-LOK		20.0	65.0	130.0				
	F-12N				3/4" Female NPT			48.0	96.0				
	F-16N				1" Female NPT			50.0	100.0				
	M-12N			19.0	3/4" Male NPT		15.8	58.0	116.0				
	M-16N			30.0	1" Male NPT		20.0	62.5	125.0				

* Dimensions are for reference only and are subject to change.

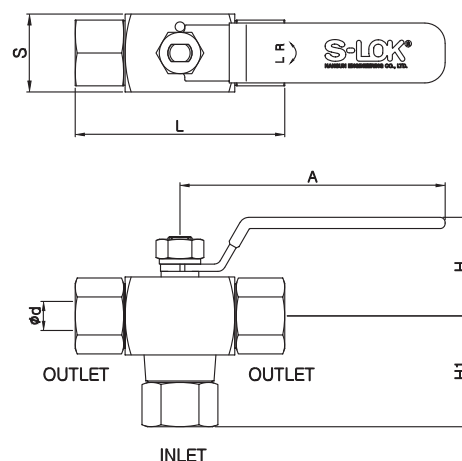
3-Way Side Port Inline

- 1/4 Turn handle for flow switching.



3-Way Bottom Port Inline

- 1/2 Turn handle for flow switching and isolation.



Ordering Number		Orifice		End Connections		d (mm)	Dimensions (mm)				
		mm	inch	Inlet	Outlet		A	H	H1	L	S
SBV1H-3*	S-4T	10.0	0.39	1/4" S-LOK		4.8	101.0	39.0	51.5	92.0	32.0
	S-6T			3/8" S-LOK		7.1			53.0	95.0	
	S-8T			1/2" S-LOK		10.0			55.8	100.0	
	F-4N			1/4" Female NPT					36.7	65.0	
	F-6N			3/8" Female NPT					40.2	76.0	
	F-8N			1/2" Female NPT					45.5	86.0	
SBV2H-3*	S-10T	12.7	0.5	5/8" S-LOK		12.7	135.0	51.0	65.5	111.0	40.0
	S-12T			3/4" S-LOK					65.5	111.0	
	F-8N			1/2" Female NPT					49.7	91.0	
	F-12N			3/4" Female NPT					55.2	95.0	
SBV3H-3*	S-12T	19.0	0.75	3/4" S-LOK		15.8	135.0	56.0	70.0	117.0	50.0
	S-16T			1" S-LOK		20.0			76.6	130.0	
	F-12N			3/4" Female NPT					56.7	96.0	
	F-16N			1" Female NPT					60.8	100.0	

* Dimensions are for reference only and are subject to change.

* Ordering information : * 'S' for side port 3-way, 'B' for Bottom port 3-way.

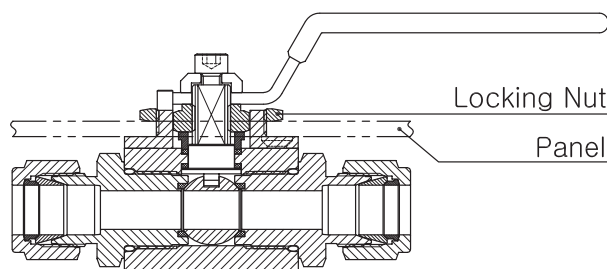
Pressure and Temperature Rating

Valve Series	Sealing Material			Pressure Rating @ 21°C(70°F)		Temperature Range
	Seat	Stem Packing	End Seal	2-Way	3-Way	
SBV1H	PCTFE	PTFE	FKM	6000psig (413 bar)	4000psig (275 bar)	-30 to 180 °C(-22 to 355 °F)
	PEEK			10000psig (689 bar)	6000psig (413 bar)	-54 to 230 °C (-65 to 446 °F)
SBV2H SBV3H	PCTFE	PTFE	FKM	5000psig (344 bar)	3000psig (206 bar)	-23 to 160 °C (-9 to 320 °F)
	PEEK			6000psig (413 bar)	4000psig (275 bar)	-35 to 210 °C(-31 to 410 °F)

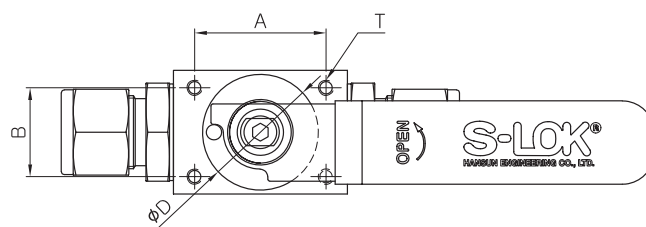
- The above pressure rating is for 2-way In-line pattern valves. 80% of the above rating shall be applicable to 2-way angle pattern valves and 3-way valves.
- The rated pressure shown above is the maximum allowable pressure to the seat. If the system requires higher pressure to test, the valve must be in open position before and during test so as not to damage the seat.
- Pressure ratings of valves are sometimes limited to the maximum working pressure of pipe ends and tubing connected.
- The working pressure of tubing must be considered in the calculation of total system working pressure.

Panel Mounting Option

Locking Nut Panel Mounting (-PN)



Screw Hole Panel Mounting (-PS)



Valve Series	Panel Hole Drill	Panel Thickness
SBV1H	30.0(1.18)	Max. 4.0(0.157)
SBV2H	38.0(1.50)	Max. 4.0(0.157)
SBV3H	38.0(1.50)	Max. 4.0(0.157)

Valve Series	A	B	T	D
SBV1H	34.0(1.33)	23.0(0.91)	M4	30.0(1.18)
SBV2H	36.0(1.42)	29.0(1.14)	M5	38.0(1.50)
SBV3H	40.0(1.57)	35.0(1.37)	M6	38.0(1.50)

CNG / NGV Certifications (SBVC Series)

- SBVC Series valve provides leak tight integrity in both low and high pressure systems in CNG & NGV applications.
- Valves with PEEK seat, HNBR O-ring and add Disc Spring are compatible with CNG fluid.

Certificates	ECE R110	ANSI NGV3.1-2012	ISO 15500
CERT. No.	E4-110R-010333	126840AUT14	12684MECH103
Classification	Class 0	P36	Manual Valve
Temperature Range	-40 to 120°C (-40 to 248°F)	-40 to 120°C (-40 to 248°F)	-40 to 120°C (-40 to 248°F)
Pressure Rating	260 bar	248 bar	260 bar

Testing

- Every valve is tested for bubble-tight leakage at both seat and stem packing with nitrogen @ 1000psig (69bar).
- Seats have a maximum allowable leak rate of 0.1(SCCM).
- Optional tests are available upon request.

Ordering Information

SBV1H	S	4T	PK	PN	LD	OH	S6
Series Designator by Orifice Size	End Connection Designator	Inlet-Outlet Size Designator	Seat Material Designator	Option Designator			Body Material Designator
• Nil : Standard • C : CNG / NGV Service			• Nil : PCTFE (Standard) • PK : PEEK	• Nil : Standard • PN : Lock Nut Panel Mounting • PS : Screw Hole Panel Mounting • LD : Locking Device • OH : Oval Handle (Applicable only for SBV1H) • SG : Sour Gas Service			• S6 : 316 Stainless Steel

SFBV60 Series High Pressure Forged Ball Valves

Features

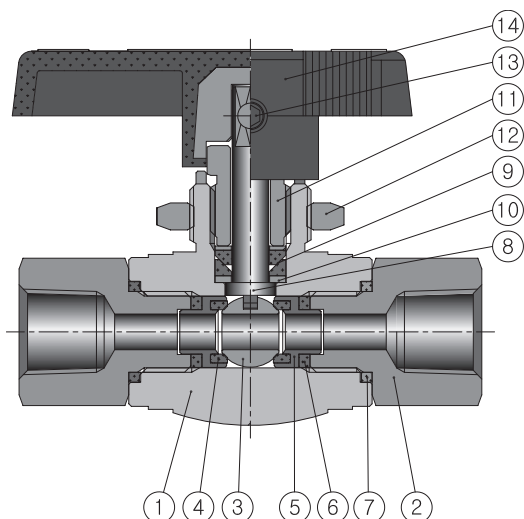
- Pressure rating up to 6000psig (413bar) @ 21 °C (70 °F).
- Temperature rating from -54 °C (-65 °F) to 177 °C (350 °F) with standard PCTFE seat.
- Free floating ball design provides seat wear compensation, therefore ensures leak proof shut-off at high pressure.
- High flow in a compact design.
- Panel mountable as standard.
- Blow out proof design with internally loaded stem.
- Micro-finished ball provides a positive seal.
- Low operating torques and positive handle stops.
- Handle indicates flow direction.
- Straight through flow path for minimum pressure drop.
- Bi-directional flow.
- Chevron packing standard for positive leak tight.
- 90 degree actuation.
- Every valve is 100% factory tested with the Nitrogen @ 1000psi (69bar).
- Variety of end connections include reliable S-LOK tube fittings Male/Female NPT & ISO/BSP threads.



Applications

- Water, Oil, Gas, Petrochemical

Materials of Construction

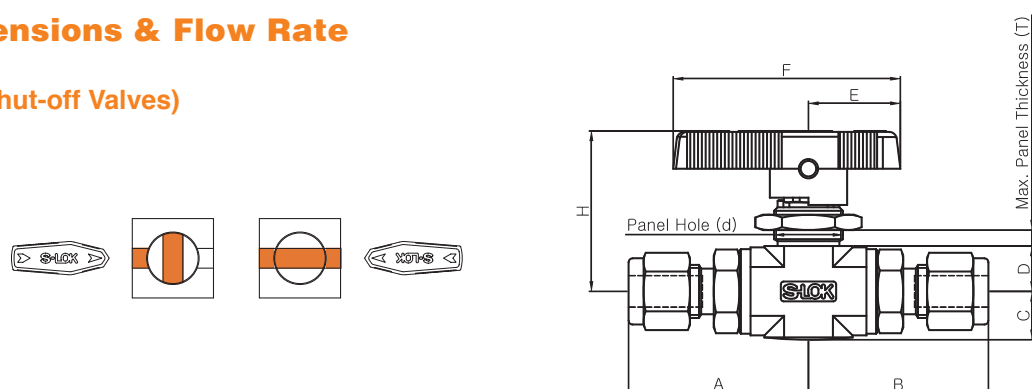


No	Component	Material
1	Body	A182 F316
2	End Connector	SS316 / A479 or A276
3	Ball	SS316 / A479 or A276
4	Seat	PCTFE (Optional PTFE, PEEK)
5	Retainer	SS316 / A479 or A276
6	Retainer Seal	PTFE
7	End Seal	PTFE
8	Stem	SS316 / A479 or A276
9	Stem Packing	PTFE
10	Stem Washer	Stainless Steel
11	* Packing Bolt	SS316 / A479 or A276
12	Lock Nut	Stainless Steel
13	Set Screw	Stainless Steel
14	Handle	Black Nylon

- **Note** : Wetted parts lubricant is fluorocarbon based.
- Molybdenum disulfide with hydrocarbon coating.

Dimensions & Flow Rate

2-Way (Shut-off Valves)



Ordering Number		Orifice		Cv	End Connections		Dimensions (mm)								
		mm	inch		Inlet	Outlet	A	B	C	D	E	F	H	d	T
SFBV1	S-1T	1.3	0.052	0.06	1/16" S-LOK		33.0								
	S-2T	2.4	0.093	0.21	1/8" S-LOK		34.5								
	F-2N				1/8" Female NPT		27.2								
	M-2N	4.2	0.165	0.93	1/8" Male NPT		29.9		10.0	9.4	19.0	47.0	33.2	16.3	3.3
	S-4T				1/4" S-LOK		37.6								
	M-4N				1/4" Male NPT		34.3								
SFBV2	S-3M	2.2	0.086	0.18	3mm S-LOK		34.8								
	S-2T	2.4	0.093	0.26	1/8" S-LOK		41.9								
	S-4T				1/4" S-LOK		44.2								
	MS-4N-4T	4.8	0.189	1.04	1/4" Male NPT	1/4" S-LOK	44.2	41.1							
	FS-4N4T				1/4" Female NPT	1/4" S-LOK		38.4							
	F-4N				1/4" Female NPT		38.4								
	M-4N				1/4" Male NPT		41.1								
	MF-4N				1/4" Male NPT	1/4" Female NPT	38.4	41.1							
	MS-4N6T	6.4	0.25	2.34	1/4" Male NPT	3/8" S-LOK	45.7	41.1	10.7	11.9	25.6	78.0	49.6	19.6	6.4
	FS-4N6T				1/4" Female NPT	3/8" S-LOK		38.4							
	S-6T				3/8" S-LOK		45.7								
	M-6N				3/8" Male NPT		41.1								
	S-6M	4.8	0.189	1.04	6mm S-LOK		44.5								
	S-8M				8mm S-LOK		45.2								
	S-10M	6.4	0.25	2.34	10mm S-LOK		46.0								
SFBV3	F-6N				3/8" Female NPT		49.5								
	F-8N				1/2" Female NPT		54.6								
	S-8T	10.3	0.406	6.42	1/2" S-LOK		59.4		17.5	17.8	38.1	99.0	62.9	22.9	9.7
	M-8N				1/2" Male NPT		56.4								
	S-12T				3/4" S-LOK										
	S-12M	9.5	0.375	5.57	12mm S-LOK		59.2								
	S-16M	10.3	0.406	6.42	16mm S-LOK										

* Dimensions are for reference only and are subject to change.

Pressure Drop to Atmosphere (Δp), psi		Cv								
		0.06	0.18	0.21	0.26	0.93	1.04	2.34	5.57	6.42
Air SCFM @70°F(21°C)	10	5.9	17.7	20.7	25.6	91.5	102.4	230.3	548.2	631.9
	50	13.2	39.6	46.2	57.2	204.7	228.9	515.0	1225.9	1413.0
	100	18.7	56.0	65.4	80.9	289.5	323.7	728.3	1733.7	1998.3
Water US GPM @70°F(21°C)	10	0.2	0.6	0.7	0.8	2.9	3.3	7.4	17.6	20.3
	50	0.4	1.3	1.5	1.8	6.6	7.4	16.5	39.4	45.4
	100	0.6	1.8	2.1	2.6	9.3	10.4	23.4	55.7	64.2

* Flow rate calculated with 1000psig (69 bar) inlet pressure.

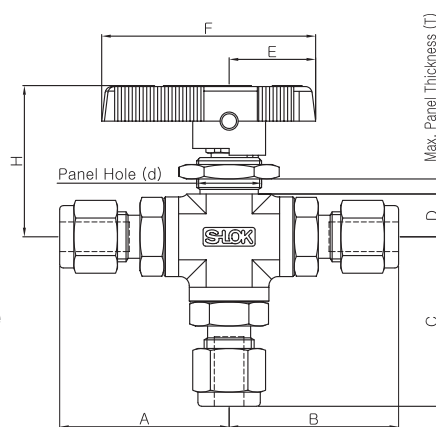
* To determine m^3/hr multiply GPM by SCFM by 1.69.

3-Way (Switching Valves)



3-Way ball valve

SFBV 3-way ball valve is designed to switch media through the bottom port and direct it to out of two outlet ports.



Ordering Number		Orifice		Cv	End Connections		Dimensions (mm)								
		mm	inch		Inlet	Outlet	A	B	C	D	E	F	H	d	T
SFBV1-3B	S-1T	1.3	0.052	0.06	1/16" S-LOK		33.0	33.7	8.5	19.0	47.0	33.2	16.3	3.3	
	S-2T	2.4	0.093	0.21	1/8" S-LOK		34.5	36.4							
	F-2N	4.2	0.165	0.63	1/8" Female NPT		27.2	29.9							
	M-2N				1/8" Male NPT		29.9	29.9							
	S-4T				1/4" S-LOK		37.6	37.2							
	M-4N				1/4" Male NPT		34.3	29.9							
	S-3M	2.2	0.086	0.18	3mm S-LOK		34.8	36.4							
SFBV2-3B	S-2T	2.4	0.093	0.21	1/8" S-LOK		41.9	45.5	11.9	25.6	78.0	49.6	19.6	6.4	
	S-4T	4.8	0.189	0.7	1/4" S-LOK		44.2	47.8							
	F-4N	5.0	0.196	0.87	1/4" Female NPT		38.4	41.9							
	M-4N				1/4" Male NPT		41.1	44.7							
	S-6T				3/8" S-LOK		45.7	49.3							
	M-6N	3/8" Male NPT		41.1	44.7										
	S-6M	4.8	0.189	0.7	6mm S-LOK		44.5	47.8							
	S-8M	5.0	0.196	0.87	8mm S-LOK		45.2	48.5							
	S-10M				10mm S-LOK		46.0	49.5							
SFBV3-3B	F-6N	10.3	0.406	3.62	3/8" Female NPT		49.5	58.2	17.8	38.1	99.0	62.9	22.9	9.7	
	F-8N				1/2" Female NPT		54.6	63.2							
	S-8T				1/2" S-LOK		59.4	68.1							
	M-8N				1/2" Male NPT		56.4	65.8							
	S-12T	3/4" S-LOK		59.2	68.1										
	S-12M	9.5	0.375	3.46	12mm S-LOK			67.8							
	S-16M	10.3	0.406	3.62	16mm S-LOK		56.9	65.5							

* Dimensions are for reference only and are subject to change.

Pressure Drop to Atmosphere (Δp), psi		Cv										
		0.06	0.18	0.21	0.63	0.7	0.87	0.93	2.34	3.46	3.62	6.42
Air SCFM @70°F(21°)	10	5.9	17.7	20.7	62.0	68.9	85.6	91.5	230.3	340.6	356.3	631.9
	50	13.2	39.6	46.2	138.7	154.1	191.5	204.7	515.0	761.5	796.7	1413.0
	100	18.7	56.0	65.4	196.1	217.9	270.8	289.5	728.3	1077.0	1126.8	1998.3
Water US GPM @70°F(21°)	10	0.2	0.6	0.7	2.0	2.2	2.8	2.9	7.4	10.9	11.4	20.3
	50	0.4	1.3	1.5	4.5	4.9	6.2	6.6	16.5	24.5	25.6	45.4
	100	0.6	1.8	2.1	6.3	7.0	8.7	9.3	23.4	34.6	36.2	64.2

* Flow rate calculated with 1000psig (69 bar) inlet pressure.

* To determine m^3/hr multiply GPM by 0.227 SCFM by 1.69.

Technical Data

Pressure and Temperature Rating

Seat Material	Pressure Rating @ 21 °C (70 °F)	Temperature Range	Pressure Rating @ Max. Temperature
PCTFE	6000psig (413 bar)	-54 to 177 °C (-65 to 350 °F)	1000psig (69 bar) @ 177 °C (350 °F)
PEEK	6000psig (413 bar)	-54 to 232 °C (-65 to 450 °F)	700psig (48 bar) @ 232 °C (450 °F)
PTFE	1500psig (103 bar)	-54 to 177 °C (-65 to 350 °F)	250psig (17.2 bar) @ 177 °C (350 °F)

* Pressure Rating with 3-way side ports of as inlet : 150psig (10bar)

CNG / NGV Certifications (SFBVC Series)

- SFBVC Series valve provides leak tight integrity in both low and high pressure systems in CNG & NGV applications.
- Valves with PEEK seat, HNBR O-ring and add Disc Spring are compatible with CNG fluid.

Certificates	ECE R110	ANSI NGV3.1-2012	ISO 15500
CERT. No.	E4-110R-010333	126840AUT14	12684MECH103
Classification	Class 0	P36	Manual Valve
Temperature Range	-40 to 120 °C (-40 to 248 °F)	-40 to 120 °C (-40 to 248 °F)	-40 to 120 °C (-40 to 248 °F)
Pressure Rating	260 bar	248 bar	260 bar

Testing

- Every valve is tested for bubble-tight leakage at both seat and stem packing with nitrogen at 1000psig (69bar).
- Seats have a maximum allowable leak rate of 0.1(SCCM).
- Optional tests are available upon request.

Ordering Information

SFBV1	S	4T	PK	SG	S6
Series Designator by Orifice Size	End Connection Designator	Inlet-Outlet Size Designator	Seat Material Designator	Sour Gas Designator	Body Material Designator
- SFBV : 2-Way Straight - SFBV-3B : 3-Way Switching - SFBVC : CNG / NGV Service			- Nil : PCTFE (Standard) - PK : PEEK - TE : PTFE	- Nil : Without (Standard) - SG : Sour Gas Service	- S6 : 316 Stainless Steel - BS : Brass

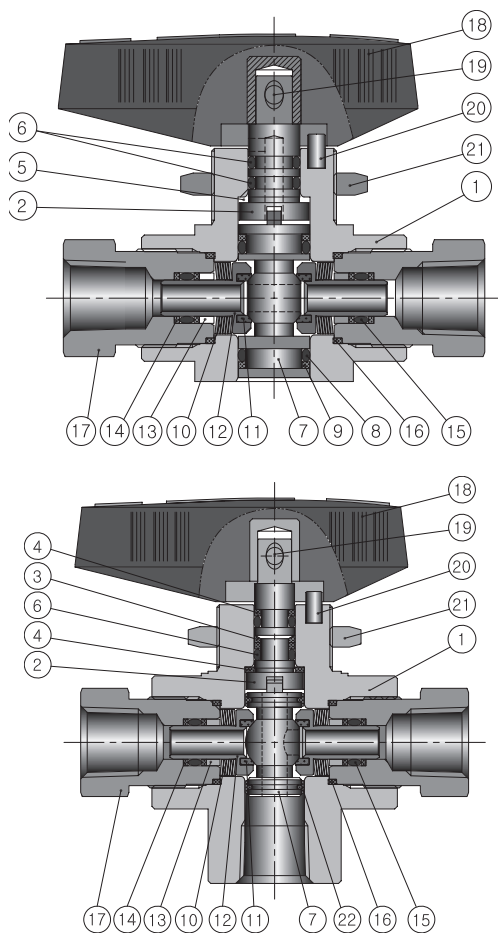
STBV60 Series Trunnion Ball Valves

Features

- Pressure rating up to 6000psig (413bar) @ 21 °C (70°F).
- Maximum flow in a compact design.
- Panel mountable as standard.
- Handle indicates flow direction.
- Lower torque actuation.
- 2-way "Shut-up" and 3-way "Switching" type.
- Variety of end connections include reliable S-LOK tube fittings Male/Female NPT & ISO/BSP threads.
- Optional sour gas service to NACE MR 0175.
- Every valve is 100% factory tested with Nitrogen @ 1000psig (69bar).



Material of Construction

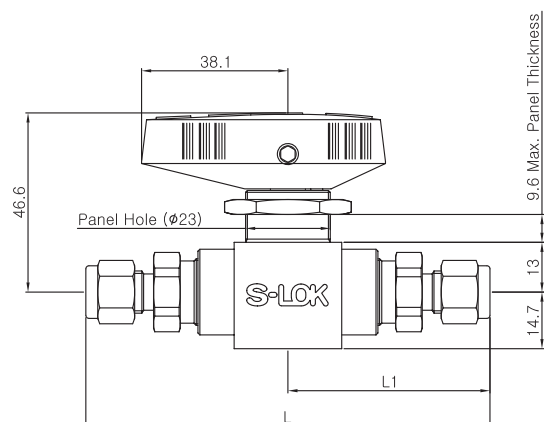


No	Component	Material	
		2-Way	2-Way
1	Body	SS316 / A479 or A276, A182	
2	*Stem	SS316 / A479 or A276	
3	*Stem Support Ring	-	PEEK
4	*Stem Backup Ring	-	PTFE
5	*Stem Bearing	PEEK	
6	*Stem O-ring	FKM	
7	*Trunnion Ball	SS316 / A479 or A276	
8	*Ball O-ring	FKM	-
9	*Ball Backup Ring	PTFE	-
10	*Disc Spring	Alloy X-750	
11	*Seat	PCTFE (Optional PTFE, PEEK)	
12	*Seat Carrier	Stainless Steel	
13	*Seat Carrier Guide	SS316 / A479 or A276	
14	*Seat Carrier Backup Ring	PTFE	
15	*Seat Carrier O-ring	FKM	
16	*Connector Seal	PTFE	
17	End Connector	SS316 / A479 or A276	
18	*Handle	Phenolic with Brass Insert	
19	*Set Screw	Stainless Steel	
20	Stop Pin	Stainless Steel	
21	Lock Nut	Stainless Steel	
22	*Slip Ring	-	PTFE

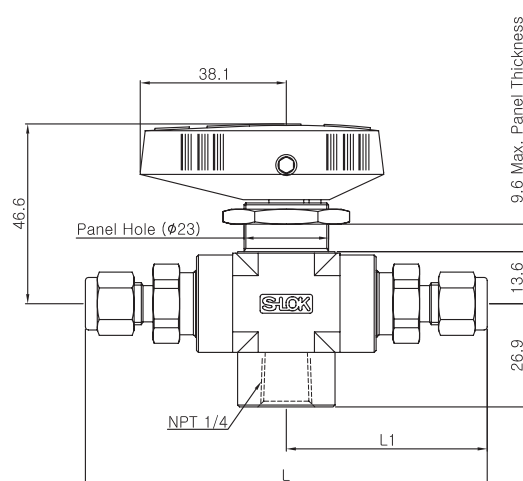
* Service kits contain part.

Dimensions

2-Way (Shut-off Valves)



3-Way (Switching Valves)



Ordering Number		Orifice		Cv	End Connections		Dimensions (mm)	
		mm	inch		Inlet	Outlet	L	L1
STBV	F-2N	4.75	0.187	1.2	1/8" Female NPT		76.2	38.1
	F-4N			1.0	1/4" Female NPT		76.2	38.1
	F-8N			1.2	1/2" Female NPT		108.2	54.1
	S-4T			1.6	1/4" S-LOK		105.2	52.6
	S-6T			1.4	3/8" S-LOK		111.2	55.6
	S-8T			1.0	1/2" S-LOK		116.8	58.4
	S-6M			1.6	6mm S-LOK		105.2	52.6
	S-8M			1.5	8mm S-LOK		105.2	52.6
	S-10M			1.3	10mm S-LOK		111.8	55.9
	S-12M			1.0	12mm S-LOK		116.8	58.4
STBV-3B	F-2N	4.75	0.187	0.75	1/8" Female NPT		76.2	38.1
	F-4N				1/4" Female NPT		76.2	38.1
	S-4T				1/4" S-LOK		105.2	52.6
	S-6T				3/8" S-LOK		111.2	55.6
	S-8T				1/2" S-LOK		116.8	58.4
	S-6M				6mm S-LOK		105.2	52.6
	S-8M				8mm S-LOK		105.2	52.6
	S-10M				10mm S-LOK		111.8	55.9
	S-12M				12mm S-LOK		116.8	58.4

* Bottom port of all 3-way valves is 1/4" Female NPT.

Technical Data

Pressure and Temperature Rating

Seat Material	Pressure Rating @21°C (70°F)	Temperature Range
PCTFE	6000psig (413 bar)	-17 to 121°C (0 to 250°F)
PEEK	6000psig (413 bar)	-17 to 232°C (0 to 450°F)
PTFE	1500psig (103 bar)	-17 to 232°C (0 to 450°F)

Pressure and Temperature Rating

- STBVC Series valve provides leak tight integrity in both low and high pressure systems in CNG & NGV applications.
- Valves with PEEK seat and HNBR O-ring are compatible with CNG fluid.

Valve Series	Certificates	ECE R110	ANSI NGV3.1-2012	ISO 15500
STBVC / STBVC-3B	CERT. No.	E4-110R-010333	126840AUT14	12684MECH103
	Classification	Class 0	P36	Manual Valve
	Temperature Range	-40 to 120°C (-40 to 248°F)	-40 to 120°C (-40 to 248°F)	-40 to 120°C (-40 to 248°F)
	Pressure Rating	260 bar	248 bar	260 bar

Testing

- The rated pressure shown above is the maximum allowable pressure to the seat. If the system requires higher pressure to test, the valve must be in open position before and during test so as not to damage the seat.
- Every valve is tested for bubble-tight leakage at both seat and stem packing with nitrogen at 1000psig (69bar).
- Seats have a maximum allowable leak rate of 0.1(SCCM).
- Optional tests are available upon request.

Ordering Information

Product

STBV	S	4T	PK	MH	SG	S6
Series Designator	End Connection Designator	Inlet-Outlet Size Designator	Seat Material Designator	Handle Color Designator	Sour Gas Designator	Body Material Designator
• STBV : 2-Way Straight • STBV-3B : 3-Way Switching			• Nil : PCTFE for STBV / PEEK for STBVC (Standard) • PK : PEEK • TE : PTFE	• Nil : Black Nylon • MH : 316 Stainless Steel	• Nil : Without (Standard) • SG : Sour Gas Service	• S6 : 316 Stainless Steel

Service Kit

- Service kits contain components of the same materials as new components.
- To order the service kit selection of the applicable options from the designators are listed mark(*) of Material of Construction.

STBV	3B	SKIT	WHN	S6
Series Designator	Port Way Designator	Service Kit Designator	Handle Optional Designator	Body Material Designator
• STBV : 2-Way Straight • STBVC : CNG / NGV Service	• Nil : 2-Way Straight • 3B : 3-Way		• Nil : PCTFE(Standard) • WHN : Nylon Handle • WMH : Metal Handle	• S6 : 316 Stainless Steel

SDBV Series Ball Valves for DIN Standard

Features

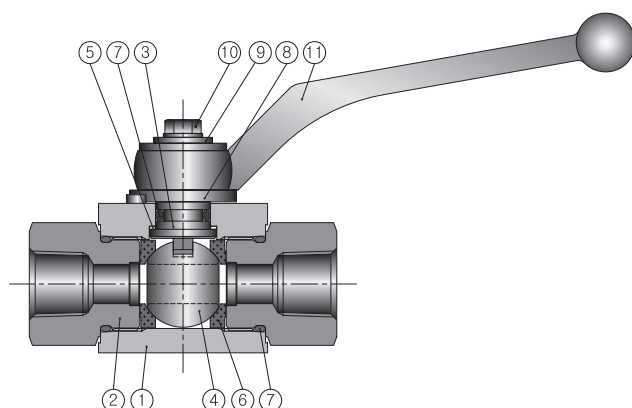
- Pressure rating up to 500bar @ 21 °C.
- Temperature rating from -20°C to 100°C with POM and FKM standard.
- Conforms to DIN standard.
- Compact design with maximum orifice.
- Variety of end connections such as DIN2353 "L" & "S" series, Male/Female DIN / ISO / BSP and NPT threads.
- Handle is only available in cast stainless steel standard.
- Every valve is 100% factory tested with Nitrogen @ 1000psig (69bar).



Applications

- Hydraulic fluids, Compressed air, Lubricants and Fuel oil system

Materials of Construction



No	Component	Material
1	Body	SS316 / A479 or A276 DIN 17440 / 14571
2	End Connector	
3	Stem	
4	Ball	
5	Stem Bearing	PEEK
6	Ball Seat	POM (Optional PTFE)
7	Stem & End Seal	FKM
8	Locking Device	Stainless Steel
9	Upper Washer	Stainless Steel
10	Hex Bolt	Stainless Steel
11	Handle	A351 CF8M

Technical Data

Temperature Rating

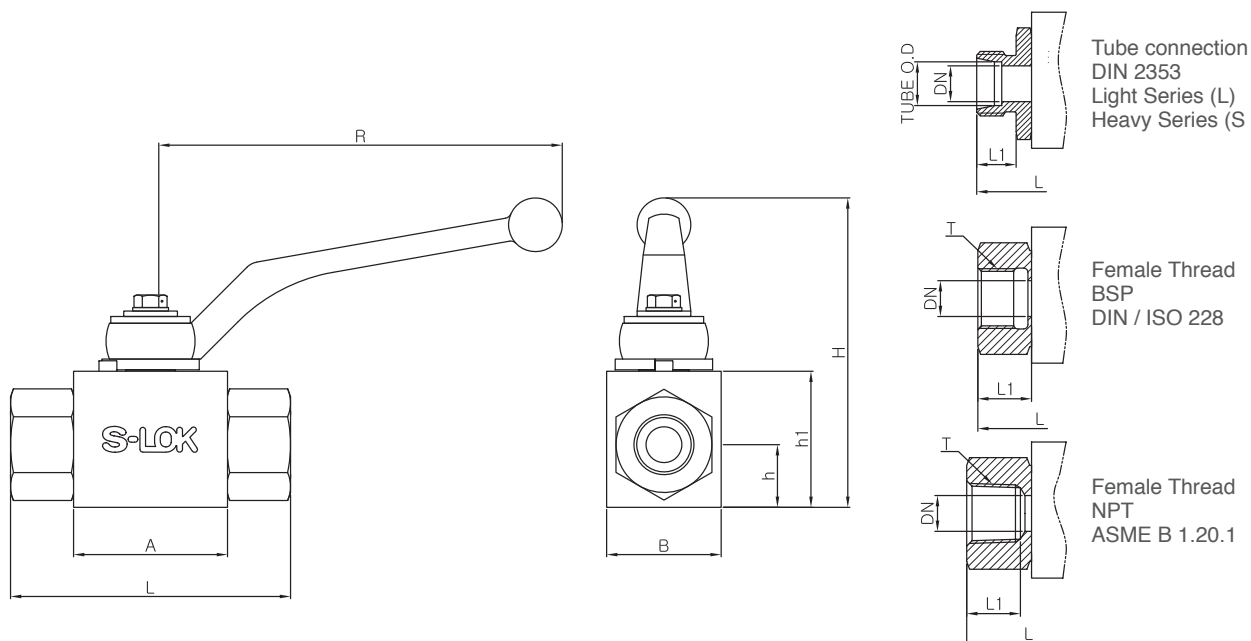
Seal Material	Temperature Range
NBR	-23 to 121 °C
FKM	-23 to 200 °C
EPDM	-46 to 149 °C

Seal Material	Temperature Range
POM	-30 to 100 °C
PTFE	-54 to 65 °C

Testing

- Every valve is tested for bubble-tight leakage at both seat and stem packing with nitrogen @ 1000psig (69bar).
- Seats have a maximum allowable leak rate of 0.1(SCCM).
- Hydraulic shell test is performed at 1.5 times the working pressure.

Dimensions



DIN 2353 Light (L) Tube Series

Ordering Number	DN	PB	End Connections		Dimensions (mm)								Weight (kg)
			Inlet	Outlet	L	L1	A	B	H	h	h1	R	
SDBV1	6L	4	500	6mm	67.0	10.0	40.0	26.0	82.0	13.5	33.0	115.0	0.4
	8L	6		8mm	67.0	10.0							0.4
	10L	6		10mm	74.0	11.0							0.5
SDBV2	12L	10	500	12mm	74.0	11.0	43.0	32.0	87.0	17.5	38.0	115.0	0.6
SDBV3	15L	13	500	15mm	82.0	12.0	48.0	35.0	89.0	19.0	40.0	115.0	0.7
	18L	13		18mm	82.0	12.0							0.8
SDBV4	22L	20	420	22mm	101.0	14.0	62.0	49.0	114.0	24.5	57.0	159.0	2.1
SDBV5	28L	25	420	28mm	108.0	14.0	66.2	58.0	122.0	29.5	65.0	159.0	2.3
	35L	25		35mm	112.0	16.0							2.3

DIN 2353 Heavy (S) Tube Series

Ordering Number	DN	PB	End Connections		Dimensions (mm)								Weight (kg)
			Inlet	Outlet	L	L1	A	B	H	h	h1	R	
SDBV1	8S	4	500	8mm	73.0	12.0	40.0	26.0	82.0	13.5	33.0	115.0	0.4
	10S	6		10mm	73.0	12.0							0.4
SDBV2	12S	6	500	12mm	76.0	12.0	43.0	32.0	87.0	17.5	38.0	115.0	0.5
	14S	10		14mm	80.0	14.0							0.6
SDBV3	16S	13	500	16mm	86.0	14.0	48.0	35.0	89.0	19.0	40.0	115.0	0.7
	20S	13		20mm	90.0	16.0							0.8
SDBV4	25S	20	420	25mm	109.0	18.0	62.0	49.0	114.0	24.5	57.0	159.0	2.1
SDBV5	30S	25	420	30mm	120.0	20.0	66.2	58.0	122.0	29.5	65.0	159.0	2.3
	38S	25		38mm	124.0	22.0							2.3

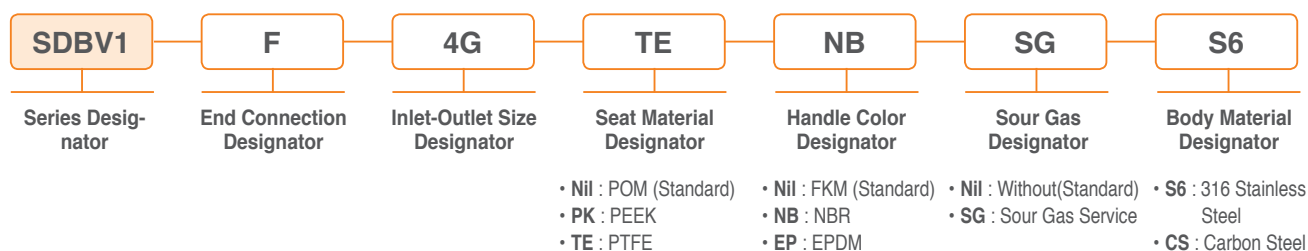
Female BSP (DIN / ISO 228)

Ordering Number		DN	PB	End Connections		Dimensions (mm)								Weight (kg)
				Inlet	Outlet	L	L1	A	B	H	h	h1	R	
SDBV1	F-2G	6	500	PF 1/8"		68.8	10.0	40.0	26.0	82.0	13.5	33.0	115.0	0.4
	F-4G			PF 1/4"		68.8	14.0							0.4
SDBV2	F-6G	10	500	PF 3/8"		71.9	14.0	43.0	32.0	87.0	17.5	38.0	115.0	0.6
SDBV3	F-8G	13	500	PF 1/2"		82.3	16.5	48.0	35.0	89.0	19.0	40.0	115.0	0.7
SDBV4	F-12G	20	420	PF 3/4"		95.4	18.0	62.0	49.0	114.0	24.5	57.0	159.0	1.6
SDBV5	F-16G	25	420	PF 1"		112.7	20.0	66.2	58.0	122.0	29.5	65.0	159.0	2.3
SDBV6	F-20G	32	420	PF 1-1/4"		120.0	22.0	68.0	75.0	165.0	37.5	82.0	260.0	4.4
SDBV7	F-24G	38	315	PF 1-1/2"		130.0	24.0	85.0	95.0	182.0	47.5	99.1	260.0	6.8
SDBV8	F-32G	50	315	PF 2"		140.0	26.0	100.0	115.0	198.0	57.5	115.2	260.0	9.5

Female NPT (ASME B 1.20.1)

Ordering Number		DN	PB	End Connections		Dimensions (mm)								Weight (kg)
				Inlet	Outlet	L	L1	A	B	H	h	h1	R	
SDBV1	F-4N	6	500	NPT 1/4"		68.8	15.0	40.0	26.0	82.0	13.5	33.0	115.0	0.4
SDBV2	F-6N	10	500	NPT 3/8"		78.0	15.0	43.0	32.0	87.0	17.5	38.0	115.0	0.7
SDBV3	F-8N	13	500	NPT 1/2"		104.0	20.5	48.0	35.0	89.0	19.0	40.0	115.0	1.0
SDBV4	F-12N	20	420	NPT 3/4"		102.0	21.5	62.0	49.0	114.0	24.5	57.0	159.0	1.8
SDBV5	F-16N	25	420	NPT 1"		119.0	25.4	66.2	58.0	122.0	29.5	65.0	159.0	2.5
SDBV6	F-20N	32	420	NPT 1-1/4"		120.0	27.0	68.0	75.0	165.0	37.5	82.0	260.0	4.4
SDBV7	F-24N	38	315	NPT 1-1/2"		130.0	27.0	85.0	95.0	182.0	47.5	99.1	260.0	6.8
SDBV8	F-32N	50	315	NPT 2"		162.0	31.0	100.0	115.0	198.0	57.5	115.2	260.0	11.5

Ordering Information



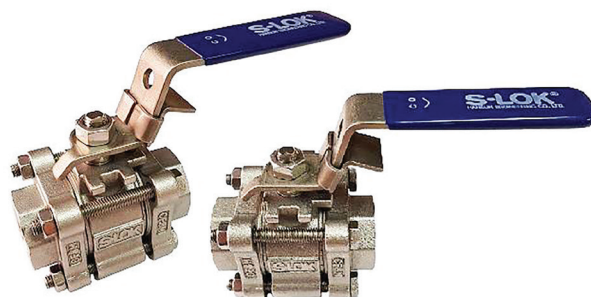
SOBV Series Swing-Out Ball Valves

S-LOK Swing out Ball Valves(SOBV Series) are durable valves that can handle the pressure and piping loads. The structure allows for quick and easy replacement of seats, seals and balls without a major disruption to the piping system.

Features & Specifications

Features

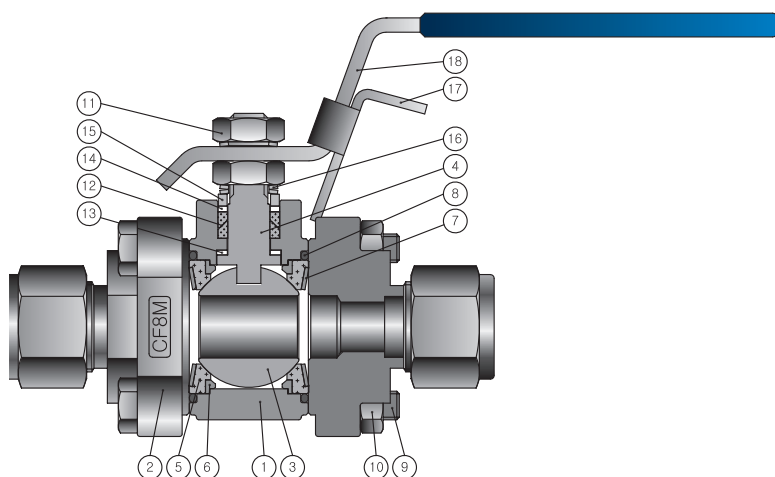
- Three-piece swing-out design
- Spring-loaded seats design
- Actuator mounting design
- 100% Factory tested
- Temperature range from -20°F(-28°C) to 450°F(232°C)
- Pressure rating to seats
 - 3000 psig(207bar) @ 100°F(38°C) : PEEK
 - 2500 psig(172bar) @ 100°F(38°C) : Carbon Filled PTFE
 - 2200 psig(151bar) @ 100°F(38°C) : Glass Filled PTFE (Standard)
 - 1500 psig(103bar) @ 100°F(38°C) : Virgin PTFE



Testing

- Each swing-out ball valve is tested with nitrogen@1,000 psig (69 bar) to max. leak rate of 0.1 (SSCM).
- Hydrostatic shell test is performed at 1.5 times the working pressure as an option.

Materials of Construction



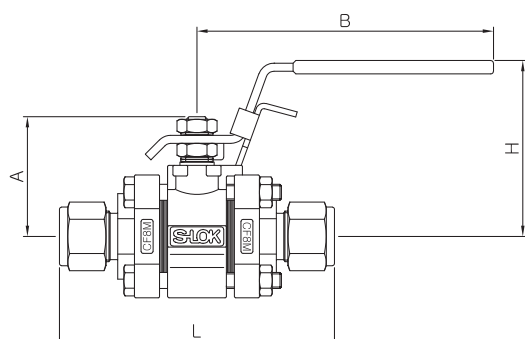
No	Part Name	Material
1	Body	CF8M / A351
2	End Connector	CF8M / A351
3	Ball	SS316 / A276 or A479
4	Stem	SS316 / A276 or A479
5	Ball Seat	R.PTFE
6	Support ring	SS316 / A276 or A479
7	Disc Spring	INCONEL
8	O-Ring	FKM
9	Hex Long Bolt	A193 B8M CL.2
10	Hex Nut	A194 8M
11	Hex Nut	Stainless Steel
12	Stem Packing	R.PTFE
13	Thrust Washer	PEEK
14	Bearing	PEEK
15	Packing Gland	SS316 / A276 or A479
16	Stem Spring	Stainless Steel
17	Locking Device	Stainless Steel
18	Bar Handle	Stainless Steel

NOTE

- Stainless steel is standard body material but such a Monel, Carbon steel, and other special material are available upon request

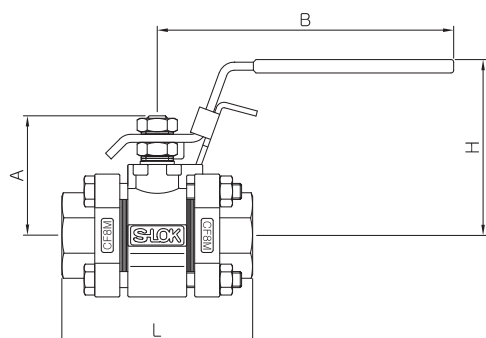
Dimension & Ordering Information

S-LOK Tube Fitting End



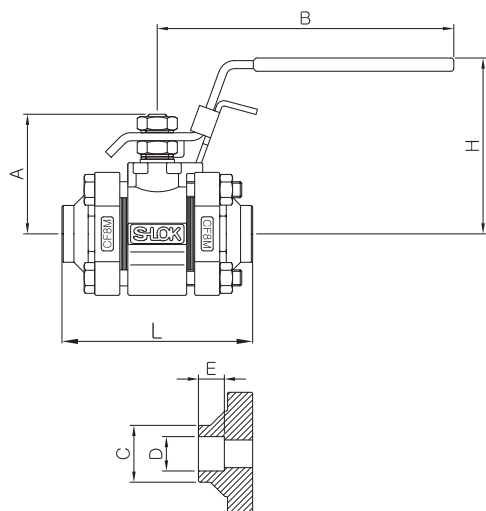
Ordering Number	Size	Cv	Orifice (mm)	Dimensions (mm)			
				A	B	L	H
SOBV1	S-4T	1/4	1.2	30.2	65	80.5	45.8
	S-6M	6mm	2.5				
	S-8M	8mm	3.8				
	S-6T	3/8	7.1				
	S-10M	10mm				81.4	
SOBV2	S-12M	12mm	7.5	44.8	110	103	64.8
	S-8T	1/2	10.3				
	S-12T	3/4	13.1				
	S-18M	18mm					
SOBV3	S-16T	1	40	62.2	150	136	81.6
	S-25M	25mm					
SOBV4	S-24T	1-1/2	100	78	210	193	105

Female Thread End



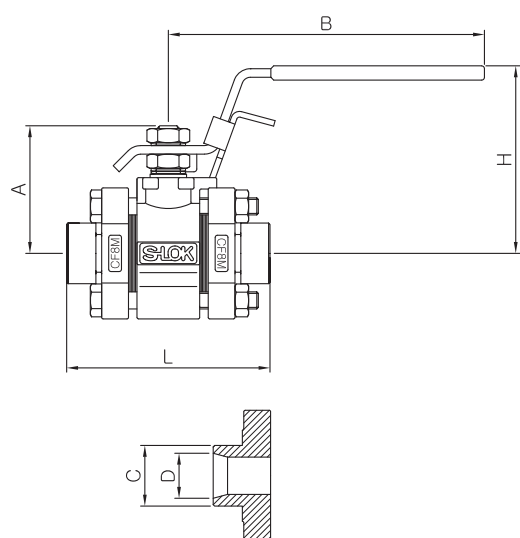
Ordering Number	Size	Cv	Orifice (mm)	Dimensions (mm)			
				A	B	L	H
SOBV1	F-2N	1/8 NPT	3.8	30.2	65	54.9	45.8
	F-4N	1/4 NPT					
SOBV2	F-6N	3/8 NPT	12	44.8	110	68.6	64.8
	F-8N	1/2 NPT					
SOBV3	F-12N	3/4 NPT	31	62.2	150	91.2	81.6
	F-16N	1 NPT	38				
SOBV4	F-20N	1-1/4 NPT	90	78	210	112	105
	F-24N	1-1/2 NPT	100				

Female Thread End



Ordering Number		Size	Cv	Orifice (mm)	Dimensions (mm)						
					A	B	C	D	E	L	H
SOBV1	SW-4T	1/4 Tube	1.2	4.8	30.2	65	13.7	6.5	7.1	54.9	45.8
	SW-6T	3/8 Tube	3.8	7.1			17.1	9.7	7.9		
SOBV2	SW-8T	1/2 Tube	7.5	10.4	44.8	110	21.3	12.9	9.7	68.6	64.8
	SW-12T	3/4 Tube	13.6	13.1			26.7	19.2	11.2		
	SW-8P	1/2 Pipe	15				31.2	21.8	9.7		
SOBV3	SW-12P	3/4 Pipe	36	22.2	62.2	150	39.2	27.2	12.7	91.2	81.6
	SW-16T	1 Tube	40				33.4	25.6	15.7		
	SW-16P	1 Pipe	42				46	33.9	12.7		
SOBV4	SW-20T	1-1/4 Tube	80	28.6	78	210	42.2	32	15.7	112	105
	SW-20P	1-1/4 Pipe	90	31.8			62.2	42.7	12.7	115	
	SW-24T	1-1/2 Tube	100					38.3	19.1	112	
	SW-24P	1-1/4 Pipe						48.8	12.7	116	

Pipe Butt Weld End



Ordering Number		Size	Pipe Sch.	Cv	Orifice (mm)	Dimensions (mm)						
						A	B	C	D	L	H	
SOBV1	BW-4P10	1/4	10	1.2	4.8	30.2	65		10.4	52.8	45.8	
	BW-4P40		40					9.2				
	BW-4P80		80					7.7				
	BW-6P80	3/8	80	3.8	7.1			17.1	10.7			
SOBV2	BW-8P10	1/2	10	15	13.1	44.8	110		17.1	68.3	64.8	
	BW-8P40		40					15.8				
	BW-8P80		80					13.9				
	BW-12P80	3/4	80	13.6	26.7			18.8				
SOBV3	BW-12P10	3/4	10	36	22.2	62.2	150	26.7	22.5	91.2	81.6	
	BW-12P40		40		20.9				20.9			
	BW-16P10	1	10	40	22.2			33.4	27.9			87.9
	BW-16P40		40						26.6			
	BW-16P80		80						23.9			
SOBV4	BW-20P80	1-1/4	80	80	28.6	78	210	42.2	32.5	116	105	
	BW-24P10	1-1/2	10	100	31.8				42.7	114		
	BW-24P40		40					40.9				
	BW-24P80		80					38.1	116			

SOBV2	S	8T	T1	OH	S6
(1)	(2)	(3)	(4)	(5)	(6)

(1) Series

SOBV1
SOBV2
SOBV3
SOBV4

(2) End connection

S : S-LOK Tube fitting
F : Female Thread
SW : Socket Weld
BW : Butt Weld (Pipe Size + SCH)

(3) Size

2 : 1/8 " 12 : 3/4 "
4 : 1/4 " 16 : 1 "
6 : 3/8 " 20 : 1-1/4 "
8 : 1/2 " 24 : 1-1/2 "

(4) Seat/Seal Material

TE : PTFE
T1 : Glass 15% Filled PTFE (Standard)
T3 : Carbon 15% Filled PTFE
PK : PEEK
VT : FKM (Standard, Nill)
EP : EPDM

(5) Option

OH : Oval Handle
PA : Pneumatic Actuator
MP : Mounting Pad
VP : Vent Port
FS : Fire Safety Design

(6) Body Material

S6 : A351 CF8M
S6L : A351 CF3M
A400 : Monel 400
CS : Carbon Steel

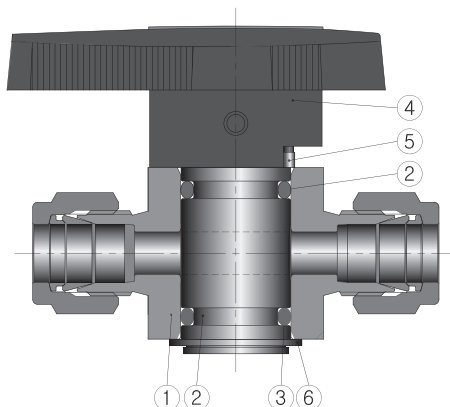
SPV Series Plug Valves

Features

- Pressure rating up to 3000psi @ 21°C (70°F).
- Temperature rating from -23°C to 204°C with PTFE coated FKM seal.
- Small and compact design.
- Easy maintenance and cleaning.
- Size available up to 1/2" tube and pipe.
- Body material available in 316 stainless steel and brass.
- Every valve is 100% factory tested with Nitrogen @ 600psig (41bar).



Materials of Construction



No	Component	Material	
		2-Way	2-Way
1	Body	SS316 / A479 or A276	Brass / B16
2	Plug	PTFE Coated SS316 / A479 or A276	PTFE Coated Brass / B16
3	O-ring	PTFE Coated FKM Standard	
4	Handle	Nylon	
5	Pin	Stainless Steel	
6	Snap Ring	Stainless Steel	

Technical Data

Pressure and Temperature Rating

Valve Series	Body Material	Pressure Rating @21°C (70°F)	Temperature Range
SPV1	Stainless Steel	3000psig (206 bar)	-23 to 204°C (-10 to 400°F)
	Brass		
SPV2	Stainless Steel	3000psig (206 bar)	
		2000psig (137 bar)	

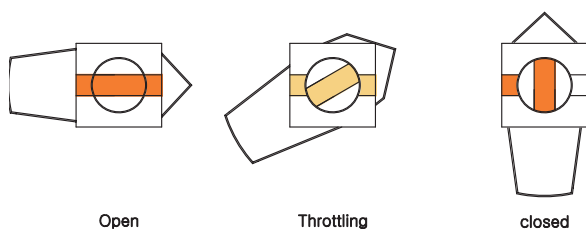
- Differential pressure is limited to maximum 150psig (10.3bar) when reverse flow occurs.
- Throttling reverse flow may damage O-ring.

Optional O-ring Material Temperature Rating

Seat Material	Temperature Range
FKM (PTFE Coated)	-28 to 204°C (-20 to 400°F)
NBR (PTFE Coated)	-20 to 105°C (-68 to 221°F)
EPDM (PTFE Coated)	-45 to 135°C (-49 to 275°F)

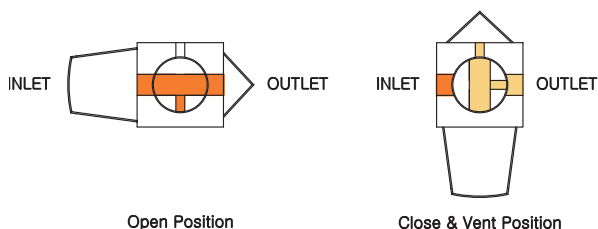
Operation

- S-LOK plug valves provide positive shut-off, high flow capacity and quick quarter-turn operation.
- S-LOK plug valves provides flow throttling capability.

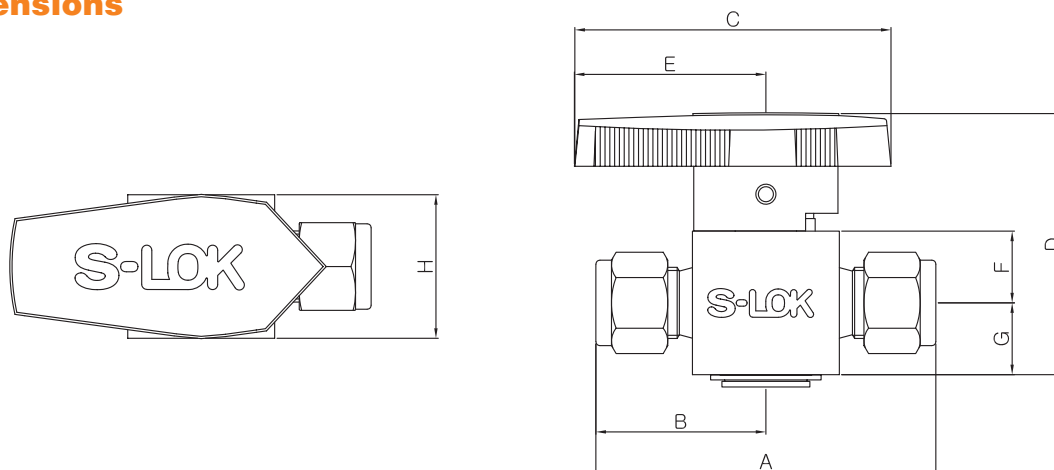


Downstream Vent

- Optional vented plug and valve body allow pressure release to atmosphere when the valve is closed.
- Maximum operating pressure 150psig (10.3bar).



Dimensions



Ordering Number	Orifice	Cv	End Connections		Dimensions (mm)							
			Inlet	Outlet	A	B	C	D	E	F	G	H
SPV1	S-2T	4.4 (0.17)	0.1	1/8" S-LOK	50.5	25.3	47.8	36.6	29.0	9.4	11.7	19.1
	S-4T		1.6	1/4" S-LOK	55.1	27.6						
	S-6T		1.1	3/8" S-LOK	58.2	29.2						
	S-6M		1.6	6mm S-LOK	55.1	27.6						
	M-2N		1.0	1/8" Male NPT	38.9	19.5						
	M-4N		0.9	1/4" Male NPT	48.3	24.2						
	MS-4N4T		1.0	1/4" Male NPT 1/4" S-LOK	51.8	24.2 27.6						
	MF-4N		1.0	1/4" Male NPT 1/4" Female NPT	50.8	24.2 26.6						
	F-2N		1.0	1/8" Female NPT	45.2	22.6						
	F-4N		0.9	1/4" Female NPT	53.1	26.6						
SPV2	F-4R	7.2 (0.28)	0.9	1/4" Female PT	56.1	28.1	63.2	54.1	38.1	14.2	16.8	28.4
	S-6T		6.4	3/8" S-LOK	67.6	33.8						
	S-8T		4.4	1/2" S-LOK	73.2	36.6						
	S-8M		6.4	8mm S-LOK	66.6	33.3						
	S-10M		6.4	10mm S-LOK	68.1	34.1						
	S-12M		4.8	12mm S-LOK	73.2	36.6						
	M-8N		2.4	1/2" Male NPT	67.1	33.5						
	F-6N		4.3	3/8" Female NPT	60.5	30.3						
	F-8N		2.7	1/2" Female NPT	73.2	36.6						
	F-8R		2.7	1/2" Female PT	79.8	39.9						

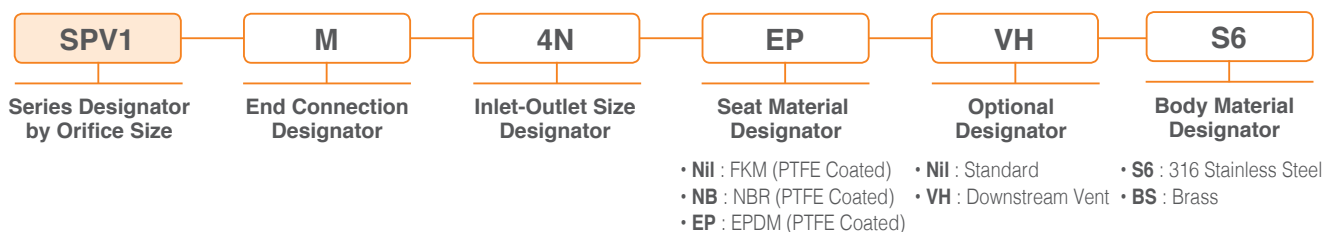
⚡ Flow Rate

Ordering Number		Cv	Pressure Drop to Atmosphere (Δp), psi					
			Air Flow, SCFM@70°F(21°C)			Water Flow, US GPM @70°F(21°C)		
			1	5	10	1	5	10
SPV1	S-2T	0.1	0.3	0.8	1.1	0.1	0.2	0.3
	S-4T	1.6	6.0	13.0	18.0	1.6	3.6	5.1
	S-6T	1.1	4.1	8.9	12.4	1.1	2.5	3.5
	S-6M	1.6	6.0	13.0	18.0	1.6	3.6	5.1
	M-2N	1.0	3.7	8.1	11.3	1.0	2.2	3.2
	M-4N	0.9	3.7	8.1	11.3	1.0	2.2	3.2
	MS-4N4T	1.0	3.3	7.3	10.1	0.9	2.0	2.8
	MF-4N	1.0	3.7	8.1	11.3	1.0	2.2	3.2
	F-2N	1.0	4.4	9.7	13.5	1.2	2.7	3.8
	F-4N	0.9	3.3	7.3	10.1	0.9	2.0	2.8
	F-4R	0.9	3.3	7.3	10.1	0.9	2.0	2.8
SPV2	S-6T	6.4	23.9	52.0	72.3	6.4	14.3	20.2
	S-8T	4.4	16.4	35.7	49.7	4.4	9.8	13.9
	S-8M	6.4	23.9	52.0	72.3	6.4	14.3	20.2
	S-10M	6.4	23.9	52.0	72.3	6.4	14.3	20.2
	S-12M	4.8	17.9	39.0	54.2	4.8	10.7	15.2
	M-8N	2.4	9.0	19.5	27.1	2.4	5.4	7.6
	F-6N	4.3	16.0	34.9	48.6	4.3	9.6	13.6
	F-8N	2.7	10.1	21.9	30.5	2.7	6.0	8.5
	F-8R	2.7	10.1	21.9	30.5	2.7	6.0	8.5

⚡ Testing

- Every valve is tested for shut off at 600psig (41bar).

⚡ Ordering Information





S-LOK®